

Fix ALL Turbo

Revision: 22/11/2022

Page 1 from 3

Technical data

Basis	SMX Hybrid Polymer
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (23°C/50% R.H.)	Ca. 5 min
Curing speed * (23°C/50% R.H.)	2 mm/24h → 3 mm/24h
Hardness**	65 ± 5 Shore A
Density	1,52 g/ml
Elastic recovery (ISO 7389)**	> 75 %
Maximum allowed distortion	± 20 %
Max. tension (ISO 37)**	3,80 N/mm ²
Elasticity modulus 100% (ISO 37)**	3,00 N/mm ²
Elongation at break (ISO 37)**	200 %
Hand tight (*)	After 20 min (after pressing firmly)
Adjustable until	Ca. 5 min
Temperature resistance**	-40 °C → 90 °C
Application temperature	5 °C → 35 °C

* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. ** This information relates to fully cured product.

Product description

Fix ALL Turbo is a high quality, neutral, elastic, one-component adhesive-sealant with very fast strength build-up based on SMX-polymer. Fix ALL Turbo is a KOMO-certified construction adhesive based on BRL3107.

Properties

- Quickly manipulable and very fast build-up of strength with thin adhesive layer and on porous substrates.
- Very high final strength
- Good extrudability
- Good adhesion to most common substrates, even on slightly wet substrates
- Permanently elastic after curing
- Can be painted with water based systems
- Good weather and UV resistance
- No staining on porous surfaces such as marble, granite and other natural stones

Applications

- Bonding in building and metal industry.
- Elastic bonding of objects, panels, profiles and other pieces on the most common substrates.

- Sealing and bonding in the building and construction industry.

Packaging

Colour: white, other colors on request
Packaging: 290 ml cartridge, 125 ml tube, 600 ml foil bag, other packaging on request

Shelf life

15 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

Chemical resistance

Good resistance to (salt)water, aliphatic solvents, hydrocarbons, ketones, esters, alcohols, diluted mineral acids and alkalis. Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons.

Substrates

Substrates: all usual building substrates, treated wood, aluminium, natural stone, plastics, ...

Nature: rigid, clean, dry or slightly moist, free of dust and grease.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

Fix ALL Turbo

Revision: 22/11/2022

Page 2 from 3

Surface preparation: Porous surfaces should be primed with Primer 150. Prepare non-porous surfaces with a Soudal activator or cleaner (see Technical Data Sheet).

Fix ALL Turbo has been tested on the following metal surfaces: steel, AlMgSi1, electrolytic galvanised steel, AlCuMg1, flame galvanised steel, AlMg3 and steel ST1403. Fix ALL Turbo also has a good adhesion on plastics:

polystyrene, polycarbonate (Makrolon®), PVC, ABS, polyamide, PMMA, fiberglass reinforced epoxy, polyester. While producing plastics very often releasing agents, processing aids and other protective agents (like protection foil) are used. These should be removed prior to bonding or sealing. For optimum adhesion the use of Surface Activator is recommended.

NOTICE: bonding plastics like PMMA (e.g. Plexi® glass), polycarbonate (e.g. Makrolon® or Lexan®) in stress loaded applications can give rise to stress cracking and crazing in these substrates. The use of Fix ALL Turbo is not recommended in these applications. Not suitable for PE, PP, PTFE (eg Teflon®), bituminous substrates, copper or copper-containing materials such as bronze and brass. We recommend a preliminary adhesion and compatibility test on every surface.

Application method

Application method: Apply the adhesive by means a caulking gun in uniform adhesive strips or dots (every 15 cm) on one of the substrates. Always apply an adhesive dot or strip on the corner and edges of panels. Do not apply the glue in a closed circumference, but interrupted. Bond the substrate and tamp with a rubber hammer. If necessary, support the bonded materials. For bonding on absorbent and porous substrates with thin adhesive layer, the adhesive is already hand tight after approx. 20 minutes and can be loaded after about 3 hours. Thicker adhesive layers or non-absorbent substrates extend the curing time.

Cleaning: Clean with Soudal Surface Cleaner or with Soudal Swipex, immediately after use Cured Fix ALL Turbo can only be removed mechanically.

Finishing: With a soapy solution or Soudal Finishing Solution before skinning.

Repair: With the same material.

Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.

Dangerous. Respect the precautions for use.

Remarks

- Fix ALL Turbo is paintable with most common paints. Due to the wide variety of lacquers and paints, a compatibility test is always recommended.
- The drying time of alkyd resin based paints may increase.
- Fix ALL Turbo can not be used as a glazing sealant.
- Not suitable for bonding aquariums.
- Do not use in applications where continuous water immersion is possible.
- Not suitable for sanitary applications.
- Fix ALL Turbo can be used for bonding of natural stone, but it cannot be used as a joint sealant on this type of surface.
- When applying, make sure that the surface of the materials is not smudged with sealant.
- Contact with bitumen, tar or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc. is to be avoided since it can give rise to discolouration and loss of adhesion.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.
- Fix ALL Turbo has a good UV resistance but can discolour under extreme conditions or after very long UV exposure.
- Discoloration due to chemicals, high temperatures, UV-radiation may occur. A change in color does not affect the technical properties of the product.

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Fix ALL Turbo

Revision: 22/11/2022

Page 3 from 3

Standards and certificates

- NL: KOMO certificate Nr. 33275
construction adhesive based on BRL3107.
- Declaration of compliance ISEGA - Tested
for use in foodstuffs-related area.

Environmental clauses

Lead regulation:

Fix ALL Turbo conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

Liability

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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